



## Mechanical, Optical, and Thermal Properties of SnS<sub>2</sub>-Filled PVA Composites

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**Abstract:** The effects of tin disulfide (SnS<sub>2</sub>) addition on the mechanical, thermal, and optical characteristics of polyvinyl alcohol (PVA) were determined in this study. The solvent-casting approach was used to create composite films with varying SnS<sub>2</sub> weight ratios. Mechanical testing revealed that the addition of SnS<sub>2</sub> raised the tensile strength (TS) of the virgin PVA from 32.10 MPa to 47.50 MPa, while the elongation at break (EB) increased from 78.40% to 108.80%. Optical investigations revealed that PVA and SnS<sub>2</sub> had intermolecular interactions. Furthermore, the contribution of SnS<sub>2</sub> resulted in a drop in energy bandwidth from 5.310 eV to 4.821 eV. Thermal investigations revealed that PVA/SnS<sub>2</sub> had greater stability than the virgin polymer. Given the data obtained, it was obtained that the addition of SnS<sub>2</sub> simultaneously enhanced the mechanical, thermal, and optical properties of PVA.

**Keywords:** Polyvinyl alcohol, tin disulfide, polymer, composite.

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### 1. INTRODUCTION

There has been a recent interest in thermoplastic composites filled with various fillers that are used to improve the physicochemical properties and provide desirable properties to composites used in food packaging, drug delivery, automation, aerospace, textile, and so on applications (1). These composites have the features of organic polymers, such as lightweight and good moldability, as well as the inorganic materials' high strength, thermal stability, and chemical resistance (2).

Polyvinyl alcohol (PVA) is a semi-crystalline organic polymer produced by vinyl acetate polymerization. Because of its excellent film-forming, adhesion, emulsification, and chemical stability, it could potentially be employed in a variety of pharmaceutical, cosmetic, or biological applications such as drug administration, tissue engineering, tissue regeneration, or replacement. It should be noted that PVA is difficult to melt because of its strong inter/intra hydrogen bonding, yet the many hydroxyl groups in the molecular structure supply PVA with exceptional water solubility, making it ideal for casting (3-5). Furthermore, virgin PVA films display low dielectric permittivity and weak conductivity behavior across a wide frequency range,

proving their suitability as low-dielectric ecologically friendly, transparent compounds. The customizable usability of these polymers' composites with diverse fillers has proven them as particularly suitable for the construction of a wide range of flexible and lightweight biodegradable microelectronic, organoelectronic, and optoelectronic technologies (6).

Tin disulfide (SnS<sub>2</sub>) is a 2.2 eV moderate bandgap CdI<sub>2</sub>-type multilayer semiconducting material. It has recently piqued the interest of researchers for use in a variety of applications such as lithium batteries, pigments, gas sensors, photoconductors, solar cells, optoelectronics, photoluminescence, and so on due to its plentiful source components, simple synthesis, cost-effectiveness, non-toxicity, strong stability, and comparatively strong visible-light photocatalytic activity (7-10). However, there is no study reported on the mechanical properties of SnS<sub>2</sub> and its composites in the literature.

In this work, the mechanical, optical, electrical, and thermal properties of SnS<sub>2</sub>-filled PVA composites were examined.

## 2. EXPERIMENTAL SECTION

### 2.1. Materials

PVA (Mowiol 40-88), tin (II) chloride dehydrate (98%), thiourea ( $\geq 99.0\%$ ), and ethylene glycol (99.8%) were purchased from Sigma Aldrich, Germany.

### 2.2. Synthesis of SnS<sub>2</sub>

The synthesis of SnS<sub>2</sub> was carried out as described in the literature (8). To begin, tin(II) chloride dehydrate and thiourea was grounded in a mortar at a mole ratio of 0.2:0.5. The powder combination was then transferred to a porcelain crucible and heated at 170 °C for 2 h. Lastly, the resulting yellowish SnS<sub>2</sub> was rinsed with distilled water to eliminate impurities and dried overnight in an oven at 90 °C.

### 2.3. Preparation of The Composite Films

PVA/SnS<sub>2</sub> composites were produced by incorporating several weight ratios of SnS<sub>2</sub> such as 0.5%, 1%, 3%, 5%, 7%, and 10% into a 10% w/v PVA solution. The combinations were then cast on glass templates. The composite films were formed following drying at 60 °C under vacuum.

### 2.4. Characterization

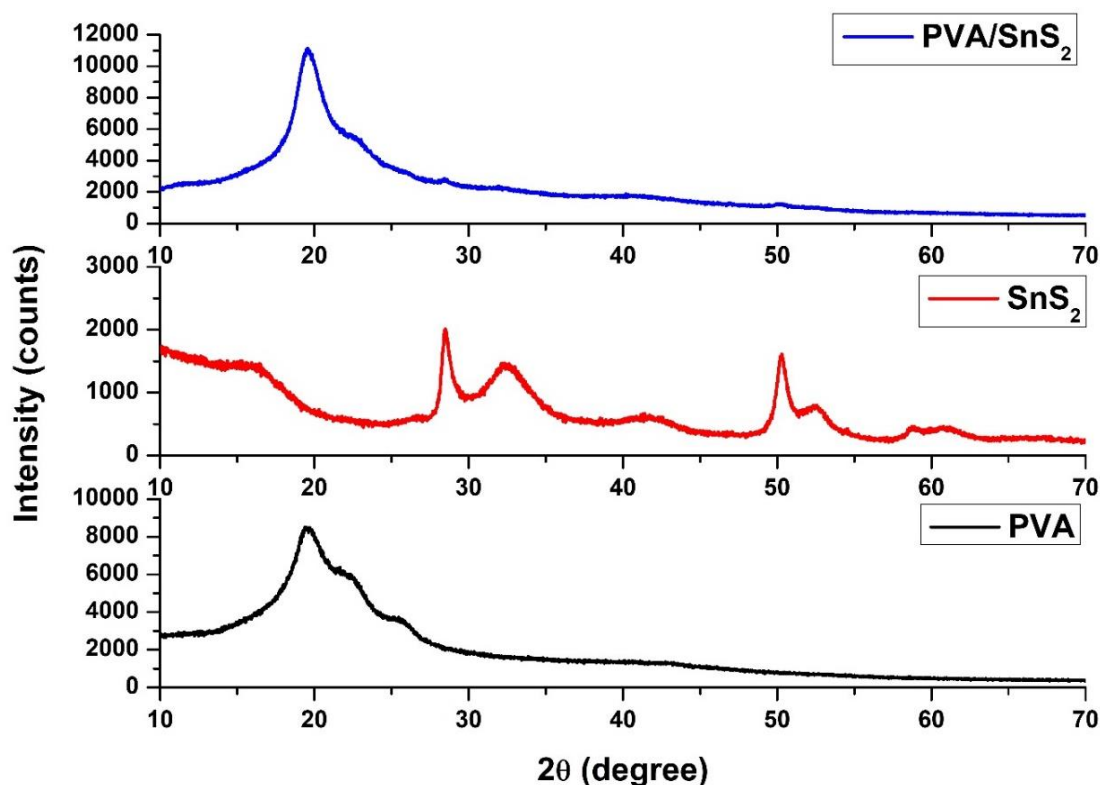
The instruments used in this study are listed in Table 1.

**Table 1:** The instruments used in this study.

Instruments	Model
FTIR-ATR	Nicolet IS10 Thermo FTIR
SEM	Zeiss EVO LS10
XRD	Panalytical Empyrean
UV-vis	Shimadzu UV2600
TGA and DSC	NETZSCH STA 449F3
Tensile tests	ZONHOW, DZ-106

## 3. RESULTS AND DISCUSSION

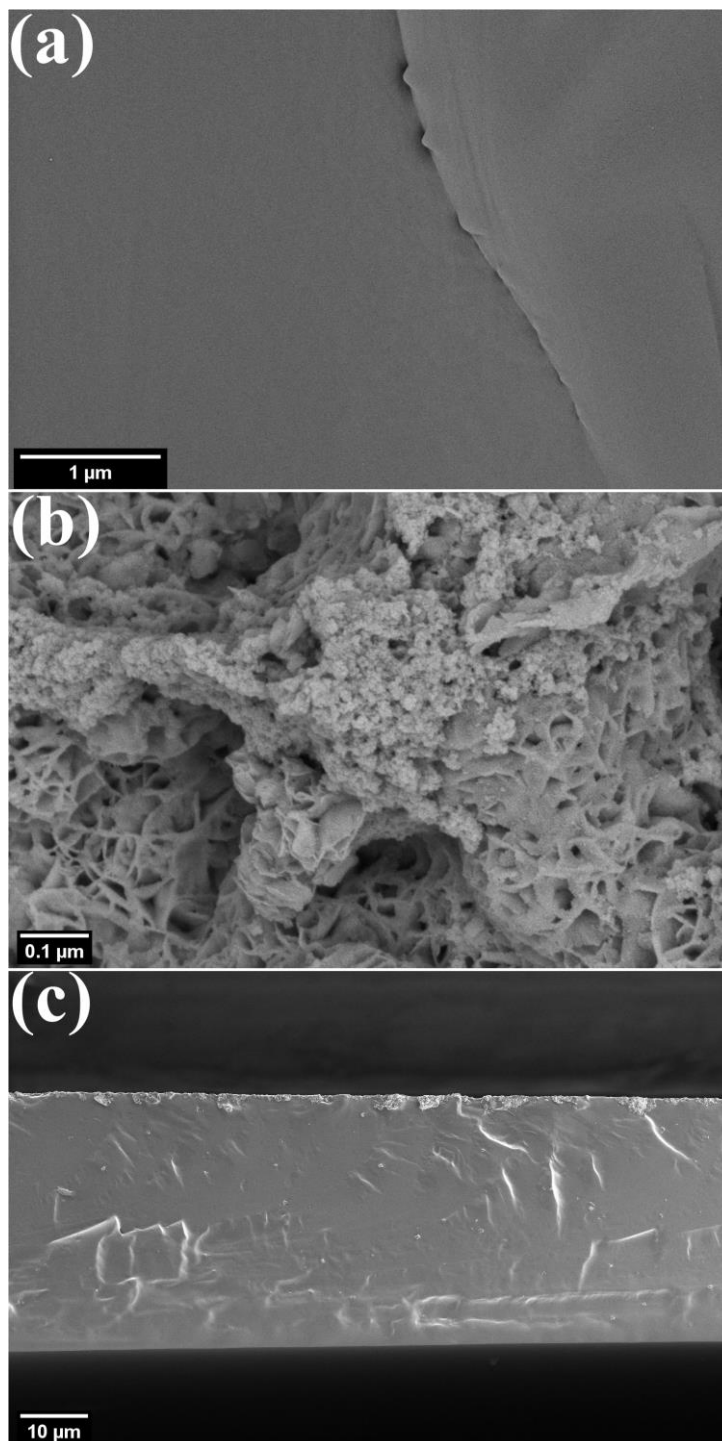
XRD spectra of the virgin PVA, SnS<sub>2</sub>, and PVA/SnS<sub>2</sub> containing 3% SnS<sub>2</sub> were given in Fig. 1. The pattern of the virgin PVA film displayed two peaks at 19.5° and 41.4°, which correspond to the semi-crystalline structure kept together by intramolecular and intermolecular H-bonding (11) (Fig. 1a). The diffraction pattern's reflections are all well-matched with characteristic SnS<sub>2</sub> crystals and showed the hexagonal SnS<sub>2</sub> phase. The acquired XRD results are consistent with the literature (JCPDPS card no. 22-0951) (7). In the pattern of the PVA/SnS<sub>2</sub>, no significant change was observed compared to the virgin PVA, which was due to the homogenous distribution of SnS<sub>2</sub> particles in the composite structure (12).



**Figure 1:** XRD patterns of the virgin PVA, SnS<sub>2</sub>, and PVA/SnS<sub>2</sub> containing 3% SnS<sub>2</sub>.

Fig. 2 showed the SEM images of SnS<sub>2</sub>, and a cross-sectional view of the films of the virgin PVA, and PVA/SnS<sub>2</sub> containing 3% SnS<sub>2</sub>. It was observed that the virgin PVA film had a smooth surface, while the composite surface was rough. Additionally, the homogenous distribution of the SnS<sub>2</sub> particles

without any significant agglomeration in the composite structure was observed (Fig. 2a, c, d). The micrograph of SnS<sub>2</sub> revealed the porous flower-like hierarchical structures formed by interpenetrated sheets (8).



**Figure 2:** SEM images of the samples; cross-sectional view of the virgin PVA film (a), SnS<sub>2</sub> (b), cross-sectional view of the PVA/SnS<sub>2</sub> containing 3% SnS<sub>2</sub>.

FTIR-ATR spectra of the virgin PVA, SnS<sub>2</sub>, and PVA/SnS<sub>2</sub> containing 3% SnS<sub>2</sub> were given in Fig. 3 whereas the peak assignments were given in Table 2. For the PVA/SnS<sub>2</sub>, a spectrum similar to that of virgin PVA was obtained, with the peak observed at 1628 cm<sup>-1</sup> originating from SnS<sub>2</sub>. Additionally, shifts in peak values were observed, which were attributed to the interaction of the SnS<sub>2</sub> particles with the PVA matrix.

UV-vis spectra of the virgin PVA and PVA/SnS<sub>2</sub> containing different weight ratios of SnS<sub>2</sub> were illustrated in Fig. 4. The virgin PVA exhibited a peak

at 277 nm, which corresponded to n-n\* transitions in the polymer backbone. In addition, a significant decrease in absorbance is noticed in the 200-240 nm range, which is related to the sample's band gap, suggesting the semi-crystalline structure of PVA as revealed by XRD analysis (14). The spectra of the PVA/SnS<sub>2</sub> were identical to those of the virgin PVA, however, the peaks corresponding to the n-n\* transitions moved to higher wavelengths. The establishment of a strong intermolecular interaction between the SnS<sub>2</sub> particles and the polar unit of PVA caused a shift in the peak locations of PVA/SnS<sub>2</sub> to the higher wavelengths (15).

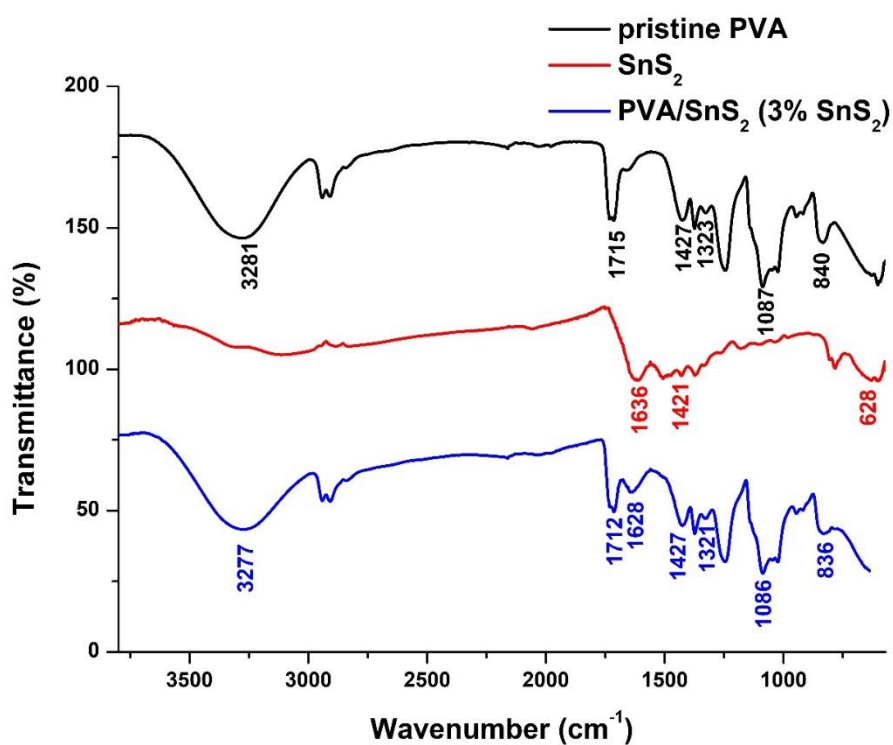


Figure 3: FTIR-ATR spectra of the virgin PVA, SnS<sub>2</sub>, and PVA/SnS<sub>2</sub> containing 3% SnS<sub>2</sub>.

Table 2: The FTIR-ATR data of the samples [7] [13].

Wavenumber (cm <sup>-1</sup> )	Functional group
3281	O-H stretchings
1715	C=O stretchings
1427	C-H bending
1323	C-H deformation
1087	C-O stretchings
840	C-C stretchings
1636	C-H stretchings
1421	C-O stretchings
628	Sn-S band

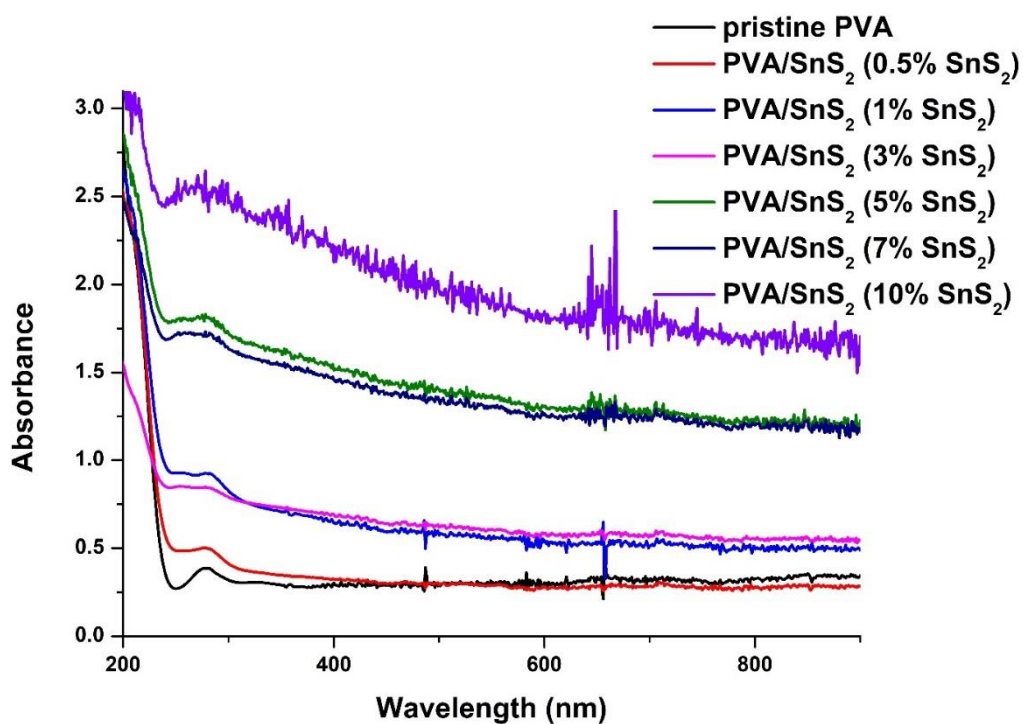


Figure 4: UV-VIS spectra of the virgin PVA, SnS<sub>2</sub>, and PVA/SnS<sub>2</sub>.

Knowing the absorption coefficients would allow you to calculate the optical energy band gaps ( $E_g$ ), which are the most significant characteristics of organic and inorganic materials. The Tauc relation is utilized to calculate the films' energy band gap:

$$(\alpha h\nu) = B(h\nu - E_g)^{1/n}$$

where  $1/n$  defines the type of electronic transition and is related to the density of state distribution.  $B$  is a constant, connected to the probability of

transition. Following that, optical band gaps were calculated by graphing  $(\alpha h\nu)^2$  against  $(h\nu)$ . The energy bandwidth of the composites reduced from 5.310 to 4.767 eV when compared to pristine PVA film, indicating that  $\text{SnS}_2$  might raise the amount of energy states between PVA's valence and conduction bands, leading to a change in the electronic structure of the PVA matrix (Fig. 5). The change in the optical bandgap is caused by the localized electronic states in the band gaps of PVA created by  $\text{SnS}_2$  as trapping and recombination centers (16).

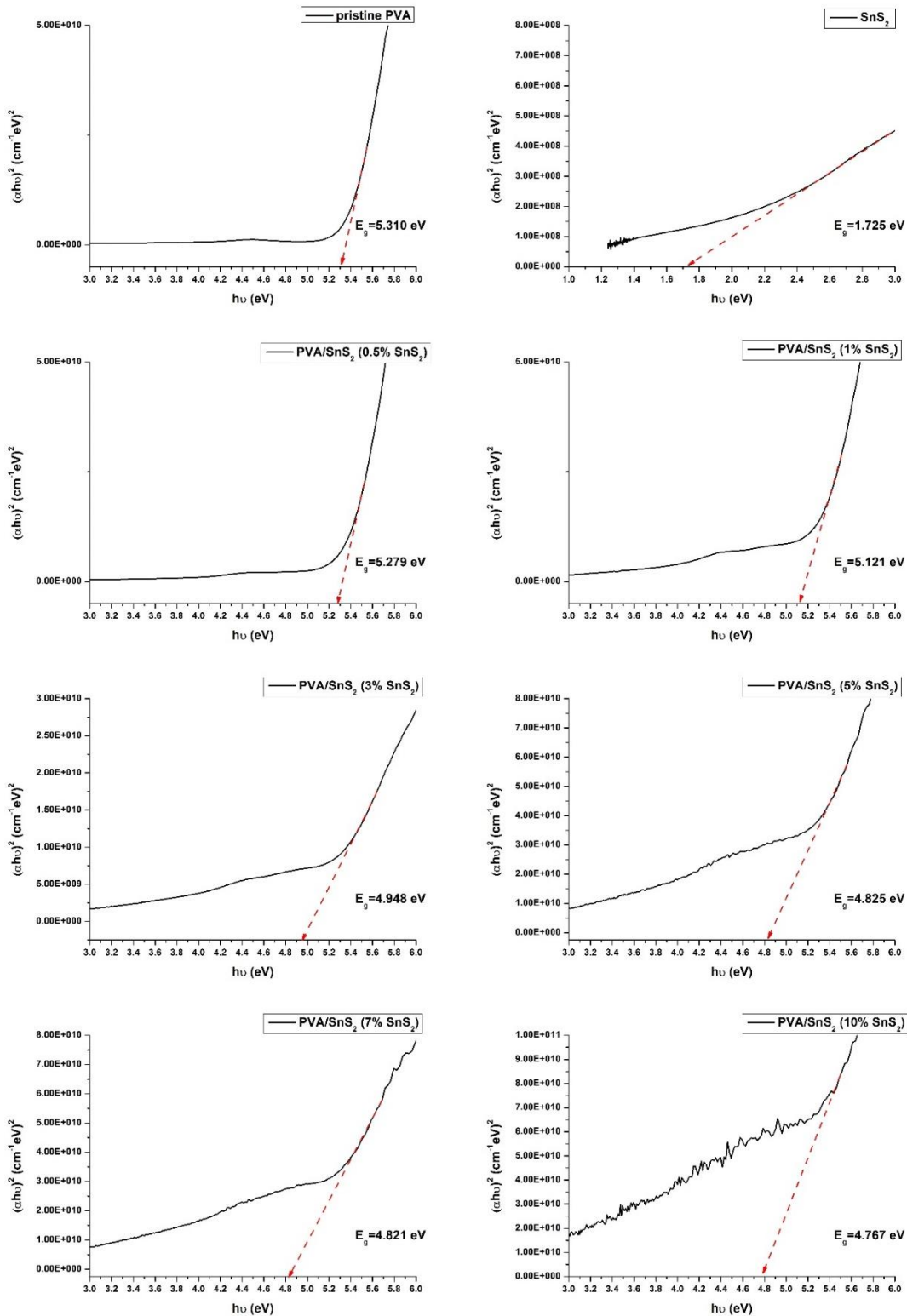
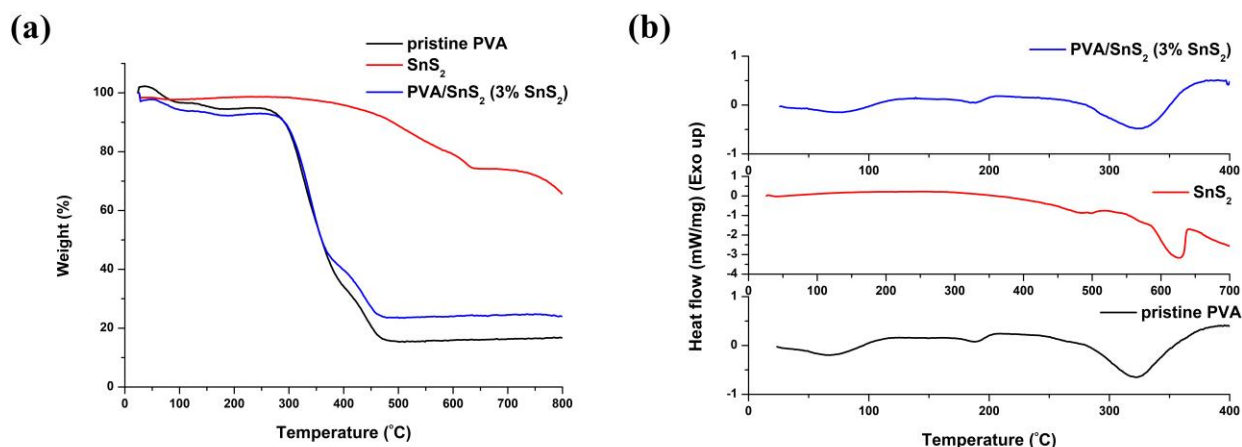


Figure 5:  $(\alpha h\nu)^2$  against  $(h\nu)$  plots of the pristine PVA,  $\text{SnS}_2$ , and PVA/ $\text{SnS}_2$  composites.

The TGA spectra of the virgin PVA and PVA/SnS<sub>2</sub> containing 3% SnS<sub>2</sub> were shown in Fig. 6. The weight losses observed in all samples below 100 °C indicated the removal of the absorbed water molecules from the structure (17). SnS<sub>2</sub> was thermally stable and showed a 7.2 wt% weight loss between 260 and 460 °C. The spectra of the virgin PVA and PVA/SnS<sub>2</sub> revealed a two-stage decomposition trend. While the samples began to deteriorate at roughly 260 °C, they were completely

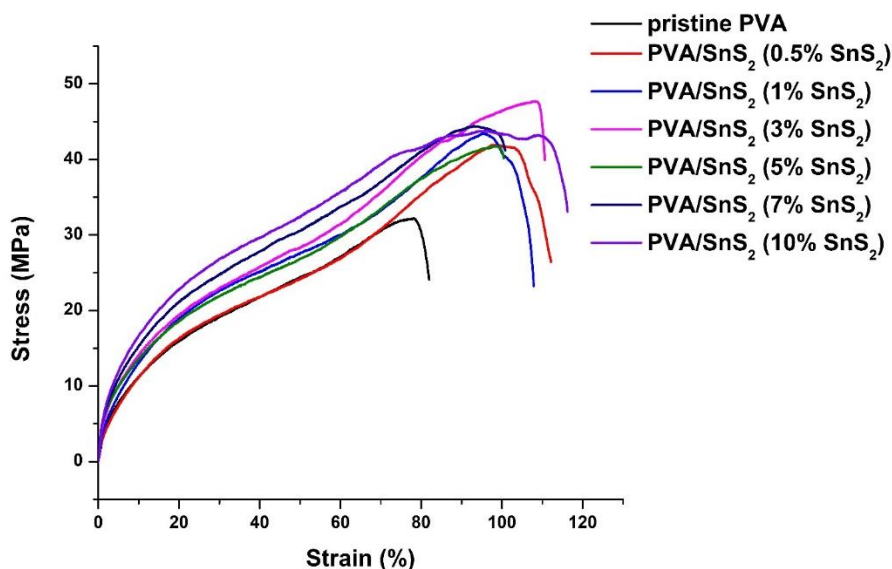
decomposed at around 460 °C. Additionally, the breakdown temperature of PVA/SnS<sub>2</sub> (270 °C) is greater than that of virgin PVA (260 °C). Besides, according to the DSC data, it was observed that the melting temperature of the virgin PVA increased from 187.5 °C to 189.1 °C with the addition of 3% SnS<sub>2</sub>. The rise in the thermal stability was ascribed to SnS<sub>2</sub> particles' superior temperature stability and interfacial interactions with the PVA matrix (18).



**Figure 6:** TGA spectra (a) and DSC curves (b) of the virgin PVA, SnS<sub>2</sub>, and PVA/SnS<sub>2</sub> containing 3% SnS<sub>2</sub>.

Fig. 7 depicts the stress-strain curves of the virgin PVA and PVA/SnS<sub>2</sub>, whereas Table 3 lists the TS, Young's modulus, and EB. Tensile testing revealed that the virgin PVA's TS increased from 32.10 MPa to 47.50 MPa with the addition of 3% SnS<sub>2</sub>. The composites demonstrated linear stress-strain behavior up to failure and plastic deformation, as well

as equivalent curve morphologies for plain and nanofiller composites (19). Additionally, the simultaneous enhancement in the tensile strength and elongation was ascribed to the homogeneous dispersion of SnS<sub>2</sub> particles in the PVA/SnS<sub>2</sub> structure (20).



**Figure 7:** Stress-strain curves of the virgin PVA, SnS<sub>2</sub>, and PVA/SnS<sub>2</sub>.

**Table 3:** Tensile properties of the virgin PVA and PVA/SnS<sub>2</sub> films.

Sample	TS (MPa)	EB (%)	Young Modulus (GPa)
Virgin PVA	32.10	78.40	1.80
PVA/SnS <sub>2</sub> (0.5% SnS <sub>2</sub> )	42.00	97.20	3.01
PVA/SnS <sub>2</sub> (1% SnS <sub>2</sub> )	43.60	95.80	3.04
PVA/SnS <sub>2</sub> (3% SnS <sub>2</sub> )	47.50	108.80	3.42
PVA/SnS <sub>2</sub> (5% SnS <sub>2</sub> )	42.55	99.13	2.78
PVA/SnS <sub>2</sub> (7% SnS <sub>2</sub> )	44.50	92.32	3.11
PVA/SnS <sub>2</sub> (10% SnS <sub>2</sub> )	43.56	94.86	3.86

#### 4. CONCLUSION

The mechanical, thermal, and optical features of SnS<sub>2</sub>-filled PVA composites were examined in this work. Firstly, SnS<sub>2</sub> was synthesized, and then composite films with varied SnS<sub>2</sub> weight ratios were made using the solvent-casting process. Mechanical testing revealed that the addition of SnS<sub>2</sub> raised the TS of the virgin PVA from 32.10 MPa to 47.50 MPa, while the EB increased from 78.40% to 108.80%. Optical investigations revealed that the intermolecular interactions between PVA and SnS<sub>2</sub>. Thermal investigations revealed that PVA/SnS<sub>2</sub> are more stable than virgin PVA.

#### 5. CONFLICT OF INTEREST

The authors declare that they have no conflict of interest.

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